



2023 North Star Expo

September 15th and 16th

Itasca Co. Fairgrounds,

Grand Rapids, MN

Friday 9-5

Saturday 9-1

**For more information: MN Timber Producers Association
218-722-5013**

To: **EQUIPMENT SUPPLIERS/VENDORS**

Subject: ***NORTH STAR EXPO***

The Minnesota Timber Producers Association (TPA) invites you to participate in the 69th Annual North Star Expo, Minnesota's only logging/sawmill/forestry equipment show. The 2023 North Star Expo will be held Friday and Saturday, September 15 & 16, at the Itasca Co. Fairgrounds in Grand Rapids, Minnesota.

Enclosed you will find the following registration materials for the 2023 Expo:

1. Exhibitor Registration Information Booklet
2. Exhibitor Registration Form with Sample Certificate of Liability
3. If you would like a North Star Expo Flyer to post in your business, please call the TPA Office at 218-722-5013 – this can be emailed or mailed to you.

Modified Registration Process:

We'd like to give our vendors from 2022 priority to keep their same spots for 2023.

- **For 2022 Vendors who want to keep the same lot or booth in 2023:** Please notify us you'd like to keep the same space by Friday April 14th by emailing expo@timberproducers.com.
- **For 2022 Vendors who want a different space for 2023:** Please notify us you'd like to move, and a potential location by emailing expo@timberproducers.com by Friday April 14th. We will review those requests in the order we receive them (by email time stamp). If your first choice isn't available, we'll reach out to discuss.
- **For new vendors (those who weren't with us in 2022):** we'll handle requests for space in the order we receive them.
- Once we've found space for you, please return the registration form in this booklet.

***Note – again this year all name tags will be held at the vendor registration desk for pickup on September 14th and 15th**

Please contact the TPA office at (218) 722-5013 with any questions.

We look forward to your participation.

Sincerely,

Minnesota Timber Producers Association

REGISTRATION FORM - NORTH STAR EXPO

September 15 & 16, 2023 - Grand Rapids, Minnesota - Itasca County Fairgrounds

**YOU MUST FIRST CALL or EMAIL TO REGISTER FOR A SPOT,
THEN MAIL IN THIS COMPLETED REGISTRATION FORM**

EXHIBIT BOOTH / LOT FEES

OUTDOOR

Chainsaw/Bandsaw/Firewood Processors/Portable Sawmill
vendors in lots 1 - 15.

40' X 50'.....\$350.00 \$
Electricity.....\$ 50.00 \$

TOTAL \$

**** Bring own (200 FT) extension cords!!**

**** Vendors must stay within boundaries of
reserved site(s)!**

INDOOR

10' X 10'.....\$300.00 \$
Electricity.....\$ 50.00 \$

TOTAL \$

**** Bring own extension cords!!**

****All indoor booths include one 8' table, 2 chairs,
back and side drapes.**

WOOD

Pulpwood (firewood:100- inch, less than 6- inch in diameter)

Sawlogs (2 cords equals 1000 board feet)

(100-inch, greater than 6 in.diameter)

\$100 per cord / \$50 per 1/2 cord TOTAL \$

Special Instructions:

UNLOADING / LOADING EQUIPMENT.

***Available Thurs. 8am-6 pm Unloading**

***Available Sat. 1pm-4pm Loading Equip.**

Forklift Required *max payload is 8500 lbs.

Skid-Steer Required

Door Prizes:

Dinner: ☐Yes ☐No Best Load: ☐Yes ☐No

NO CREDIT CARDS.

ELECTRIC POWER INFORMATION

NOTE: Outdoor Lots with power are limited, if you request a site that has power you will be required to pay for power, even if you don't use it. **Power is available in lots:**

37,58,64,69,70,71,77,78,79,80,81 &82. In addition, a generator will be positioned near lots 13 through 21.

**** Bring own (200 FT) extension cords!!**

Type of Exhibit: Check One:

- ☐ Saw Mill ☐ Service & Parts
☐ Trucks ☐ Logging Equipment
☐ Splitters/Debarkers/Chippers ☐ Construction Equipment
☐ Chainsaw/Personal Safety Products
☐ Other

PA Announcements:

(see enclosed flyer for more info)

See enclosed flyer for more information:

(Max. # of announcements available: 30 Friday, 16 Saturday)

Announcements on Friday, September 15 (open 9 - 5)

Announcements on Saturday, September 16 (open 9 - 1)

Total Announcements TOTAL \$

**** Deadline for announcements - Friday, August 19,2022**

Timber Bulletin Advertisement (see enclosed flyer for more info)

Questions - call 218-722-5013

Two Time Special Rate July/Aug (due 7/1)-Sept/Oct (due 9/2)

Size of Advertisement Color B/W

Issue(s) to Run Ad

E-mail electronic version to: expo@timberproducers.com

**** applies to NEW advertisers only; regular advertisers billed as normal**

TOTAL \$

TOTAL AMT ENCLOSED \$ CHECKS ONLY

Reception at Timberlake Lodge

See Sponsor Letter and Form

REGISTRATION - PLEASE PRINT CLEARLY - THANK YOU!

Company Name

Contact Person

Mailing Address

Add'l Attendees

yes for name tags ☐ No ☐

City State Zip

Names. Print clearly

PH FAX

Cell while at the show in Grand Rapids.

EMAIL

I have read the Registration Information sheet from the vendor packet and agree to abide by all terms, conditions, rules and regulations established by the North Star Expo. **NO REFUNDS WILL BE GIVEN AFTER AUGUST 21, 2023**

AUTHORIZED SIGNATURE

DATE

Return this form with payment to: MN TPA, 324 W Superior St., Ste 903, Duluth, MN 55802 (218) 722-5013 Please attach insurance certificate (sample on back of this form) with registration form and payment. Thank you!

expo@timberproducers.com

★ NORTH STAR EXPO ★

FRIDAY NIGHT RECEPTION

Friday, September 15, 2023

Friday night September 15th, @ 5:30 pm the North Star Expo will host a reception for all North Star Expo attendees and vendors at the Timberlake Lodge:
144 SE 17th St, Grand Rapids, MN 55744



“Heavy” hors d'oeuvres will be available, as well as a cash bar.

Businesses that would like to help underwrite this event should contact the TPA office. See the packet for sponsorship opportunities.

North Star Expo Sponsorship Opportunities

On behalf of the Minnesota Timber Producers Expo Committee, the organizers of the North Star Expo, I would like to ask you to help sponsor this year's show, which is our 69th annual event.

Again this year we have two separate sponsorship opportunities we're hoping you can support:

- First, Sponsorship of the Expo is \$500 and includes a complimentary booth at the event. All sponsors will be acknowledged during the Expo, they'll be listed in the *Timber Bulletin*, and a sign listing all sponsors will be displayed. The sponsorship funds will be used for the various contests, which include the Best Load, Loader, and Wood Identification. Ribbons, trophies, cash prizes and plaques are awarded, along with door prizes, and caps for the Best Load participants
- In addition, the Expo is hosting a Friday Night Reception at the Timberlake Lodge in Grand Rapids. The reception will replace the Friday night barbecue held in previous years, and will feature "heavy" hors d'oeuvres. A cash bar will also be available. Because we are not charging admission for this event and TPA is incurring the cost, we are seeking \$500 sponsorships for this event as well. Sponsors will receive recognition on signage at the event, in the *Timber Bulletin*, as well as verbal acknowledgements during the evening.

The North Star Expo will be held on September 15th and 16th at the Itasca County Fairground, in Grand Rapids, Minnesota

Thank you for your support and I hope to see you at the show.

Sincerely,



Minnesota Timber Producers
Expo Committee
Enc



**MINNESOTA TIMBER PRODUCERS ASSOCIATION
NORTH STAR EXPO**

SPONSOR

**Itasca County Fairgrounds
Friday & Saturday, September 15 & 16, 2023**

Please type or print all information

Name _____ Title _____

Company _____ Phone _____

Address _____

City _____ State _____ Zip _____

Please respond to all four of the following Yes/No prompts:

Sponsor \$500

Yes ___ No ___

Provide Door Prize(s)

Yes ___ No ___

Booth Required

Yes ___ No ___

Friday Reception \$500

Yes ___ No ___

Amount Enclosed \$ _____

Company Representatives

Name _____ Title _____

Name _____ Title _____

Name _____ Title _____

Name _____ Title _____

Signature _____

Name (please type) _____ Title _____

Please email your logo along with this form to be displayed.

Please Complete And Return This Form By Friday, August 18, 2023

Or email expo@timberproducers.com

MINNESOTA TIMBER PRODUCERS ASSOCIATION

324 W Superior St #903

Duluth MN 55802

Fax (218) 722-2065

FOR FURTHER INFORMATION PLEASE CALL (218) 722-5013

ACORD CERTIFICATE OF LIABILITY INSURANCE

DATE (MM/DD/YY)

PRODUCER

Your Insurance Agent Name
Address
City State Zip

THIS CERTIFICATE IS ISSUED AS A MATTER OF INFORMATION ONLY AND CONFERS NO RIGHTS UPON THE CERTIFICATE HOLDER. THIS CERTIFICATE DOES NOT AMEND, EXTEND OR ALTER THE COVERAGE AFFORDED BY THE POLICIES BELOW.

COMPANIES AFFORDING COVERAGE

COMPANY A Your Insurance Company Name

COMPANY B

COMPANY C

COMPANY D

INSURED

Company Name
Address (business or home)
City State Zip

COVERAGES

THIS IS TO CERTIFY THAT THE POLICIES OF INSURANCE LISTED BELOW HAVE BEEN ISSUED TO THE INSURED NAMED ABOVE FOR THE POLICY PERIOD INDICATED, NOTWITHSTANDING ANY REQUIREMENT, TERM OR CONDITION OF ANY CONTRACT OR OTHER DOCUMENT WITH RESPECT TO WHICH THIS CERTIFICATE MAY BE ISSUED OR MAY PERTAIN, THE INSURANCE AFFORDED BY THE POLICIES DESCRIBED HEREIN IS SUBJECT TO ALL THE TERMS, EXCLUSIONS AND CONDITIONS OF SUCH POLICIES. LIMITS SHOWN MAY HAVE BEEN REDUCED BY PAID CLAIMS.

CO LTR	TYPE OF INSURANCE	POLICY NUMBER	POLICY EFFECTIVE DATE (MM/DD/YY)	POLICY EXPIRATION DATE (MM/DD/YY)	LIMITS
A	<input checked="" type="checkbox"/> GENERAL LIABILITY <input checked="" type="checkbox"/> COMMERCIAL GENERAL LIABILITY <input type="checkbox"/> CLAIMS MADE <input checked="" type="checkbox"/> OCCUR <input type="checkbox"/> OWNER'S & CONTRACTOR'S PROT	Policy Number	<input checked="" type="checkbox"/> Policy dates must include set-up and tear-down dates.		GENERAL AGGREGATE <input checked="" type="checkbox"/> \$ 2,000,000 PRODUCTS - COMP/OP AGG <input checked="" type="checkbox"/> \$ 1,000,000 PERSONAL & ADV INJURY \$ EACH OCCURRENCE <input checked="" type="checkbox"/> \$ 1,000,000 FIRE DAMAGE (Any one fire) \$ MED EXP (Any one person) \$
	AUTOMOBILE LIABILITY <input type="checkbox"/> ANY AUTO <input type="checkbox"/> ALL OWNED AUTOS <input type="checkbox"/> SCHEDULED AUTOS <input type="checkbox"/> HIRED AUTOS <input type="checkbox"/> NON-OWNED AUTOS				COMBINED SINGLE LIMIT \$ BODILY INJURY (Per person) \$ BODILY INJURY (Per accident) \$ PROPERTY DAMAGE \$
	GARAGE LIABILITY <input type="checkbox"/> ANY AUTO				AUTO ONLY - EA ACCIDENT \$ OTHER THAN AUTO ONLY: \$ EACH ACCIDENT \$ AGGREGATE \$
	EXCESS LIABILITY <input type="checkbox"/> UMBRELLA FORM <input type="checkbox"/> OTHER THAN UMBRELLA FORM				EACH OCCURRENCE \$ AGGREGATE \$ *** \$
	WORKERS COMPENSATION AND EMPLOYERS' LIABILITY THE PROPRIETOR/PARTNERS/EXECUTIVE OFFICERS ARE: <input type="checkbox"/> INCL <input type="checkbox"/> EXCL				W/C STATUTORY LIMITS <input type="checkbox"/> OTH-ER \$ EL EACH ACCIDENT \$ EL DISEASE - POLICY LIMIT \$ EL DISEASE - EA EMPLOYEE \$
	OTHER				

DESCRIPTION OF OPERATIONS/LOCATIONS/VEHICLES/SPECIAL ITEMS

☒ It must state, the Minnesota Timber Producers Association is named as an additional insured.

CERTIFICATE HOLDER

MN Timber Producers Association
903 Medical Arts Bldg.
324 W. Superior St.
Duluth MN 55802

CANCELLATION

SHOULD ANY OF THE ABOVE DESCRIBED POLICIES BE CANCELLED BEFORE THE EXPIRATION DATE THEREOF, THE ISSUING COMPANY WILL ENDEAVOR TO MAIL ☒ 30 DAYS WRITTEN NOTICE TO THE CERTIFICATE HOLDER NAMED TO THE LEFT. BUT FAILURE TO MAIL SUCH NOTICE SHALL IMPOSE NO OBLIGATION OR LIABILITY OF ANY KIND UPON THE COMPANY, ITS AGENTS OR REPRESENTATIVES.

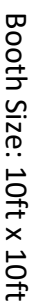
Your Insurance Agent's Signature

ACORD 25-10-1995

4-75

ACORD CORPORATION 1995

North ↑





Minnesota Timber
Producers Association

NORTH STAR EXPO
September 15-16, 2023
Fairgrounds
Grand Rapids, MN



Legend

- Pole with Electricity
- Lots_(electricity_available)
Bring your own ext.cord
- Lots_(no_electric)
- Lots_(Sawmill_Alley)

0 80 160 320 Feet



Camping call
(218) 326-6470
for information



Minnesota Timber
Producers Association

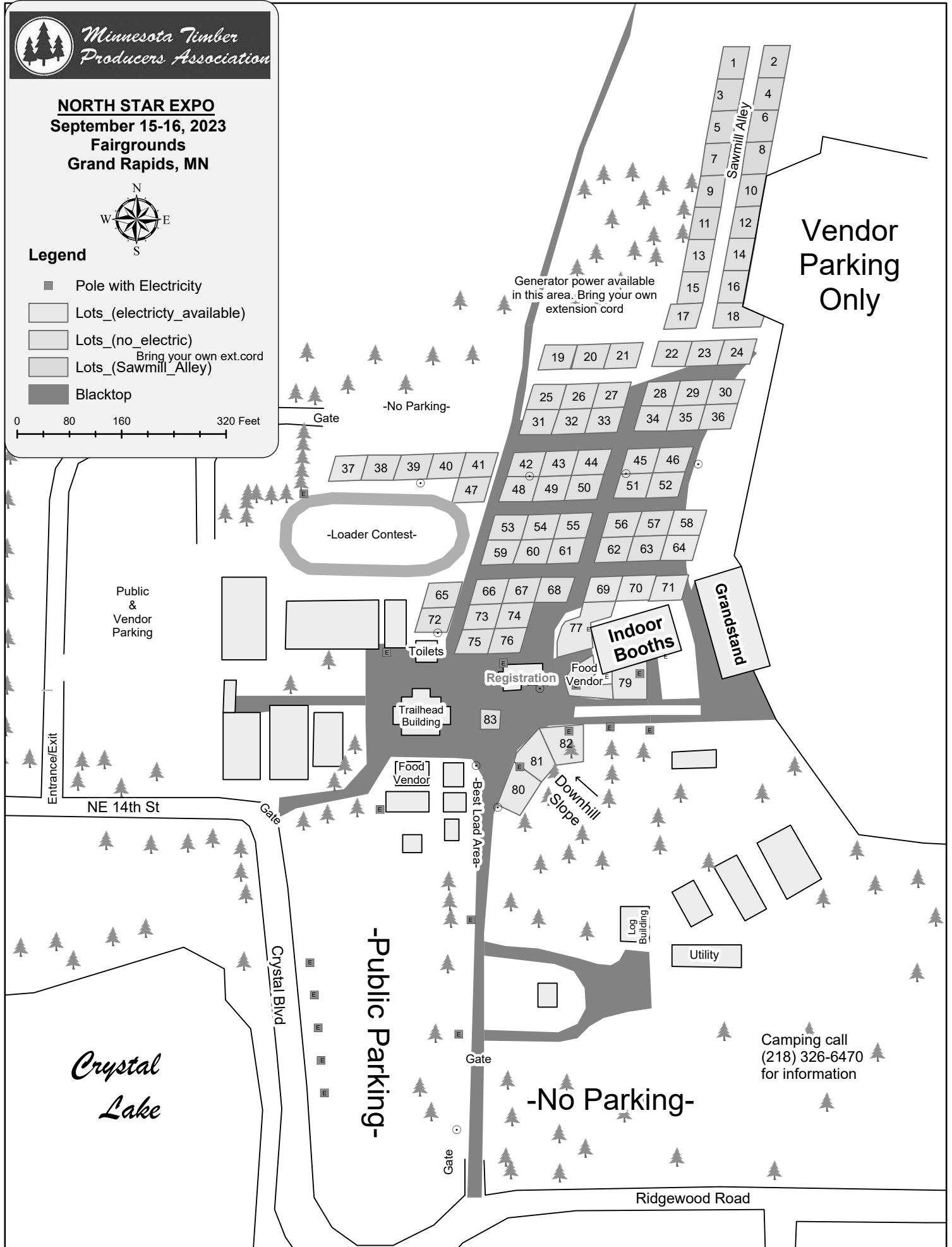
NORTH STAR EXPO
September 15-16, 2023
Fairgrounds
Grand Rapids, MN



Legend

- Pole with Electricity
- Lots_(electricity_available)
- Lots_(no_electric)
Bring your own ext.cord
- Lots_(Sawmill_Alley)
- Blacktop

0 80 160 320 Feet



69th Annual
**NORTH★STAR
EXPO**
2023

SCHEDULE OF EVENTS

Friday, September 15th

9:00 am – 5:00 pm	Equipment Displays Open
9:00 am – 3:00 pm	Future Forest Stewards
9:30 am	Display Contest Judging
10:00 am – 11:00 am	Loader Contest (sign up at site)
11:30 am – 12:30 pm	Celebrity/Media Loader Contest
12:30 pm – 3:00 pm	Loader Contest (sign up at site)
5:00 pm	Equipment displays close
5:30 pm	Cash Bar & Social Hour begins @Timberlake Lodge in the Oak Room With heavy Hors D'oeuvres & Door Prizes

Saturday, September 16th

7:00 am – 9:00 am	Free Pancake Breakfast (Sponsored by McCoy Construction & Forestry)
9:00 am – 1:00 pm	Equipment displays open
9:00 am – 11:00 am	Loader Contest (sign up at site)
10:30 am	Coloring contest winners announced
12:00 pm	Winners announced for Loader, Master Loader, and Best Load contests
12:30 pm	Winners announced for Guess the Weight, Big Cookie, Vendor Drawing, Wood I.D. and Big Cookie contests
1:00 pm	Equipment displays close

CONTESTS

Guess the Weight - Guess the weight of a fully loaded truck, cash prize

Wood Identification - See how many tree species you can identify, cash prize

Loader - Test your skills against the clock, cash prize

Masters Division Loader - Loader contest for those 50 and over - sign up at site, cash prize

Best Load - Come and see the Best Loads of Wood on Display

Big Cookie - Enter to see if your wood cookie is the biggest of its species, cash prize

For additional information, contact:
Minnesota Timber Producers Association
324 W Superior St #903, Duluth, MN 55802
218/722-5013

★ NORTH STAR EXPO ★ REGISTRATION INFORMATION

**Itasca County Fairgrounds, Grand Rapids, MN
September 15 & 16, 2023**

PLEASE READ PRIOR TO COMPLETING EXHIBITOR REGISTRATION FORM

SHOW HOURS

Friday September 15th

9:00AM – 5:00PM

Displays Open—Itasca County Fairgrounds

5:30PM

Expo Reception—Timberlake Lodge
Social Hour, Cash bar, Door prizes,
“Heavy” Hors D’oeuvres
(Timberlake Lodge: 114 SE 17th Street, Grand
Rapids)

Saturday September 16th

7:00-9:00AM

Free Pancake Breakfast—Itasca Co. Fairgrounds
Sponsored by McCoy Construction and Forestry

9:00-1:00PM

Displays Open

DISPLAYS MUST REMAIN IN PLACE UNTIL 1:00 PM SATURDAY, SEPTEMBER 16th
**This is especially including large equipment for the safety of all Expo attendees,
including vendors.**

RESERVATIONS

Reservations for lots and booths must be made in advance. All reservations will be made on a first come, first served basis where possible, however **TPA RESERVES THE RIGHT TO CHANGE ANY LOT OR BOOTH LOCATION AS IT DEEMS NECESSARY TO ACCOMMODATE THE LAYOUT OF THE FACILITY.**

RESERVE LOTS AND BOOTHS BY PHONING (218) 722-5013

Lots and booths *must first be* reserved by telephone (218) 722-5013, then complete and return the enclosed registration form along with payment to Minnesota Timber Producers Association, 324 W Superior St #903, Duluth, MN 55802. If the registration form and payment are not received within two (2) weeks after making reservations by telephone, reservations will be canceled.

Vendors from last year’s show have priority in reserving space prior to April 14, 2023, as described on page 2 of this booklet.

There will be no refunds after August 21, 2023.

CERTIFICATE OF INSURANCE

A certificate of insurance naming Minnesota Timber Producers Association as additional insured MUST BE SUBMITTED with your registration form indicating your general liability

protection in the amount equivalent to that indicated on the enclosed example. No company will be allowed to participate if an insurance certificate has not been submitted.

Indoor Display 10 x 10 Booth

Indoor booths are 10' x 10' at a cost of \$300.00. Included in the booth rental are back and side drapes, one table and two chairs. No staples are to be used on the tables. If you need additional tables and/or chairs please see enclosed flyer in this packet. If you request power, you must bring a very long extension cord.

Outdoor 40 X 50 LOTS **NOTE** Vendors must stay within boundaries of reserved site(s).****

40x50 Lots are 40' wide and 50' deep at a cost of \$350.00 per lot. TABLE AND CHAIRS ARE NOT INCLUDED WITH THE LOT RENTAL. See enclosed flyer for rental information. Because we have a limited number of lots with power, please reserve a lot with power *only* if you need power. If you require power, you *must* bring an extension cord (40 – 200 ft) and there is an additional fee of \$50 per registration. Power is available in lots:

37,58,64,69,70,71,77,78,79,80,81,82. In addition, a generator will be positioned near lots 13 through 21.

Please note: some 40x50 lots are on blacktop surface. Nothing can penetrate the blacktop. This also includes tent anchoring. Vendors must bring material to protect the surface while positioning vehicles. Expo committee will help vendors with heavy equipment or other display items, if possible, as needed. TPA reserves the right to make adjustments to the lay-out where necessary to accommodate unforeseen circumstances. TPA will make every effort to work with affected vendors as any adjustments are made.

If you have a vehicle that is part of an outside display, and you need to drive it on and off your lot, **you must have the vehicle on your lot before 9:00 AM and the vehicle cannot leave your lot until after the show closes for the day.** No vehicles will be allowed to drive on and off your lot during show hours. **THERE WILL BE NO EXCEPTIONS TO THIS RULE.**

TENT, TABLE AND CHAIR RENTAL

See enclosed flyer for local rental companies. They also have a limited number of generators available if you need power and it isn't available on an outside lot. **No tables or chairs are included with the 40x50 Lot rental.**

LOT AND BOOTH SET UP

Indoor booths- Set up any time Thursday, September 14th between 8:00 AM and 6:00 PM.

Outdoor lots- Heavy equipment must be on site Thursday, September 14th between 9:00 Am and 6:00 Pm

THERE WILL BE NO SET UP AFTER 9:00 AM FRIDAY, SEPTEMBER 15th

FORK LIFT AND SKID-STEER

Machines are available 8 AM to 6 PM - Thursday, September 14th, and from 1 PM – 4 PM on Saturday, September 16th. **Max payload is 8500 pounds.** If you need assistance outside of these hours, please call 218-722-5013 to make arrangements. SEE SIGN UP SHEET AS WELL

Because these machines are donated for use during the show, they must be returned to the donors by Noon on Monday, September 18th. We need to adhere to this time frame. As

a result, please keep materials in need of a forklift/skid steer from arriving before Sept. 14th and picking up after Sept. 18th. Please indicate in advance if you will need forklift/skidsteer assistance.

In the event you need a machine after that, here are some options in the Grand Rapids area for your use:

Herc-U-Lift Inc 218-326-0539

Forklift only- no operator \$160.00 a day + delivery charge

R & R Rental 218-999-7368

Forklift only- no operator \$100.00 daily rate, or 4 hrs. \$75.00

REGISTRATION

All exhibitors **are required to sign in** at TPA's Registration Desk before setting up booths and/or lots. Name Tags will be available at registration.

Clean up

Vendors who produce sawdust and other residue (such as sawmills, firewood processors, etc.): please do your best to keep your lots cleaned up **during the event**, to make your responsibility to clean up afterwards easier. One way of doing that would be to consolidate any residue/sawdust in one spot as best you can.

PARKING: September 15th and 16th – for safety reasons, no vehicles will be allowed in the Expo display areas during the times of the Expo is open. Vehicles that are part of the display must be in position before the grounds open to visitors at 9AM each morning.

FRIDAY NIGHT Social with door prizes at Timberlake Lodge - September 15th in the Oak Room. Social Hour will begin at 5:30 PM, and there will be a cash bar and Heavy hors D'oeuvres.



Timberlake Lodge Location

10-SECOND PA ANNOUNCEMENTS

See enclosed flyer for rates and other information. **Note Maximum # allowed.

HOTEL RESERVATIONS AND CAMPING INFORMATION

TPA has blocked a number of hotel rooms for the evenings of Thursday, September 14th and Friday, September 15th. Hotel rooms will be booked quickly, please make your reservation as soon as you can. Please refer to enclosed Hotel List sheet for details. When making your

reservation, to take advantage of group rates, indicate that you are with the **2023 North Star Expo**. <https://visitgrandrapids.com/visiting-with-groups/group-lodging/>

FOOD AND BEVERAGE GIVEAWAYS

Vendors will be allowed to give away food and ***non-alcoholic*** beverages from their lots or booths.

TIMBER BULLETIN ADVERTISEMENT

The *Timber Bulletin* will dedicate the September/October issue to recap the North Star Expo. Please refer to the enclosed flyer regarding advertising prices. Ad copy must be sent to the TPA office by July 7th for July/August issue and September 1st for the September/October issue (please refer to the enclosed rate sheet for details and pricing.)

SHIPPING

If shipping items to the North Star Expo, delivery address is:

ICAA
1836 Fairgrounds Road
Grand Rapids, Minnesota (MN) 55744
218-326-6470

FURTHER INFORMATION

For further information, please contact the Minnesota Timber Producers Association office at (218) 722-5013.

FORK LIFT & SKID-STEER

Fork lift and skid steer will be available 8 AM to 6 PM - Thursday, September 14th, and from 1 PM – 4 PM on Saturday, September 16th. **Max payload is 8500 pounds.** If you need assistance **outside of these hours**, please call Ann at 218-722-5013 to make arrangements.

The equipment is donated from other companies and they need to have them back shortly after the expo is completed. We need to comply with their time and cost.

Please keep logistics from arriving before Sept. 14th and picking up after Sept. 18th

Please indicate if you will be using this assistance with us:

Thursday, Sept. 14th 8 AM- 6 PM _____

Saturday, Sept. 16th 1 PM- 4 PM _____

Monday, Sept. 18th Mornings only _____

Name of Company:

Contact person:

Contact phone number:

Email contact:

Which machine you will need:

Fork Lift _____

Skid steer _____

Because these machines are donated for use during the show, they must be returned to the donors at Noon on Monday, September 18. In the event you need a machine after that, here are some options in the Grand Rapids area for your use:

Herc-U-Lift Inc 218-326-0539

Forklift only- no operator \$160.00 a day + delivery charge

R & R Rental 218-999-7368

Forklift only- no operator \$100.00 daily rate, or 4 hrs. \$75.00

Timber Bulletin – The Voice of the Timber Industry

North Star Expo Advertising Package

Two Time Special Rate

July/August and September/October
(Due 7/7/2023) (Due 9/1/2023)

Size	Measurements			2 Time Rate
1 Page	7 1/16 x 10			\$286 ea issue
1/2 Page	3 7/16 x 9 13/16	7 1/6 x 4 13/16	4 5/8 x 7 5/16	\$165 ea issue
1/4 Page	3 7/16 x 4 13/16	4 11/16 x 3 7/16	2 1/4 x 4 13/16	\$105 ea issue
Business Card size				\$64 ea issue

..... \$41 per extra color

..... \$137 four color process

Mechanical Requirements: Page is three columns, each 2-1/4" wide. Binding is saddle stitched. Printed offset on 70 lb. stock. No charge for normal composition set by publisher. Forms of acceptable media: floppy disk; CD; Jazz; Zip. Bleed - 1/8 inch, trim 8 1/4 x 11, line screen 150, live area 7 1/16 x 10. Extra charges may be made at publisher's costs for screening halftones from glossy prints, special artwork and stripping, or unusually complicated composition. Estimates provided on request from the printing company.

THESE SPECIAL RATES APPLY TO NEW ADVERTISERS ONLY.

Regular advertisers will be billed as normal.

If you have any questions, please call 218/722-5013.

Email ad to Expo@timberproducers.com

★ NORTH STAR EXPO ★

10-SECOND PA ANNOUNCEMENTS

ATTRACT *EVEN MORE* ATTENDEES TO YOUR EXHIBIT AREA

We will again be making PA announcements this year. The Announcer will be making 10-second announcements throughout the day. This is your chance to highlight products that will be on display in your booth or lot, to publicize any specials you are having, to announce special company representatives, advertise special demonstrations, etc.

Example: "Stop by the ABC Chainsaw Company lot 15 in just a few minutes! See what we have on display for 25 percent off – ask our representatives to give you a demonstration. Hurry over - they're starting now!"

1 - 5 10-second announcements for \$5.00 each

6 - 10 10-second announcements for \$4.00 each

11 or more announcements are \$3.00 each

**** MAXIMUM of 30 on Friday and 16 on Saturday ****

The announcements can be made on Friday, Saturday OR both days.

There is space on the Reservation Form to indicate how many announcements you want and on which or both days.

Copy information must be faxed to (218)722-2065; e-mailed to expo@timberproducers.com or mailed to the TPA office by close of business on **Friday, August 18th**. If you have any questions, please call the TPA office. **TPA WILL NOT BE RESPONSIBLE** for announcements if information is not received.

Below is a sample format for your announcements:

#	Time	Announcement Friday	#	Time	Announcement Saturday
1	9:15 am	Stop by Lot Number ?? for a free cup of coffee and a demonstration of our new product. EXAMPLE	1	10 am	Come to Booth # ?? and register for a pressure washer. The drawing will be held at noon. EXAMPLE
2 and 5	11:30 am and 3:30 pm	Stop by Lot Number ?? to meet XYZ Company Rep who will answer any questions you may have. EXAMPLE	2	Noon	The winner of the pressure washer in Booth # ?? is Mr. From blank, MN. EXAMPLE
3 and 4	1:00 pm & 5:00 pm	Come see the latest equipment in lot number ??. Company reps are available to answer your questions. EXAMPLE			

**North Star Expo
Sept 14-16, 2023
Room Block Information**

<https://visitgrandrapids.com/travel-packages-and-groups/>

TIMBERLAKE LODGE HOTEL

Contact: MELODY
144 SE 17th St, Grand Rapids, MN 55744
218-326-2600
Website: www.timberlakelodgehotel.com

6 – DOUBLE QUEEN
1 – EXTENDED STAY
1 – MASTER SUITE
5 – SPA SUITE
2 - CHILDREN SUITE

Cost of Rooms:

Double queen \$179.00
Extended stay \$239.00
Master suite \$189.00
Spa suite \$204.00
Children's suite \$239.00

Prices do NOT include tax.

Description of Rooms/Cabins:

Double queen up to 4 people
Extended stay up to 6 people
Master suite 2 people
Spa suite 2 people
Children's suite up to 7

Block Cancellation Date: September 6th, 2023

Any Additional Information: Breakfast is included with the rooms.

Americinn

1812 S Pokegama Ave, Grand Rapids, MN 55744
218-212-1842
Website:
<https://www.wyndhamhotels.com/americcinn/grand-rapids-minnesota>

Contact Person for Property: Lori Whitted or Evan Smith

Number of Rooms in Block: 30rooms

Cost of Rooms/Cabins: \$135.00+ 9.88% tax

Room Types:

2 queen beds standard room
1 King bed standard room

Block Cancellation Date: Sept 1, 2023

Hotel Rapids

680 U.S. Rte 2, Grand Rapids, MN 55744
218-326-3457
website www.hotelrapids.com

Contact: Lauren Larson

Number of Rooms In Block: none, cannot set room block

Cost of Rooms/Cabins: 20% discount on rack rate

Any Additional Information: All rooms come with 2 breakfast vouchers per day and discounts at local businesses we partner with.

Country Inn & Suites

2601 US-169, Grand Rapids, MN 55744
218-327-4960

Website:

<https://www.radissonhotelsamericas.com/en-us/hotels/country-inn-grand-rapids-mn>
10 Double Queen: \$120/night

Best Western

2309 SW 1st Ave, Grand Rapids, MN 55744
218-301-0345

Website:

https://www.bestwestern.com/en_US/book/hotel-rooms.24151.html

IM Hotel

1702 S Pokegama Ave, Grand Rapids, MN 55744 218-327-1108

Website: <https://www.imhoteltimberlake.com/>
Room Rates: Single: \$120, Double Queen: \$125, King: \$125

of Rooms/Types: (8) Single Queens, (8) Double Queens, (3) 1 King

Release Date: August 31, 2023



Price Summary for 2023 North Star Expo
Grand Rapids, MN
September 2023

<u>POLE TENTS</u>	<u>PRICE</u>	<u>FRAME TENTS</u>	<u>PRICE</u>
15X15	\$192.00	10X10	\$198.00
		15X15	\$297.00
20X20	\$264.00	15X30	\$509.00
20X30	\$396.00	15X45	\$726.00
20X40	\$528.00	15X60	\$891.00
30X30	\$594.00	20X20	\$396.00
30X40	\$654.00	20X30	\$594.00
30X45	\$981.00	20X40	\$726.00
30X60	\$1,230.00	20X50	\$858.00
30X75	\$1,634.00	20X60	\$990.00
30X90	\$1,961.00	30X30	\$951.00
40X40	\$1,162.00	30X40	\$1,268.00
40X60	\$1,743.00	30X45	\$1,426.00

-Other sizes of tents available. Please contact us for pricing.

-Siding is available in Solid and Mesh styles. The rental cost for siding is \$1.85 per linear foot. (Example 30ft=\$56.00) French window siding is available @ \$2.30 per linear foot. (Example 30ft=\$69.00)

-Tables are available in 6ft and 8ft lengths or 5ft rounds. The rental cost is \$13.00 per 6ft table, \$14.00 per 8ft table and \$16.00 per 5ft round table. Other sizes and styles of tables are available upon request.

-Bar top table extensions (for a two-tier table) are available for an additional \$8.50 for the 6ft tables and \$9.50 for the 8ft tables.

-Chairs are available at the rental rate of \$2.00 each for brown or \$2.70 each for white.

-Table linens are \$18.00 each for the banquet tables and \$19.00 each for the round tables. Linen skirts are \$32.50 per 13ft skirt. All linen is available in over 65 colors.

-Plastic table covers are available at the rate of \$6.75 each (elastic stay put cover) or \$26.00 per 100ft table roll.

-Prices include set up and removal effective Thursday through Saturday. All reservations require a 50% deposit and the remainder due 14 days prior to delivery.

-Frame tents unable to be staked into the ground will require weights. Additional charges will be added at the time of order placement. Weights are \$9.50 each.

***Transportation is included in these rates.**

*For reservations contact Andy at (218) 245-1387 or (888)245-1387